

ABSTRACT OF THE DISCLOSURE

A closure for use on a container having an externally threaded neck is disclosed wherein an inner surface of a downwardly depending skirt portion of the closure cap includes a 5 helical thread having a flat upper surface with a lower thread profile having a first depth greater than an upper thread profile of a second depth. The helical thread of the closure tapers into the sidewall of the closure skirt. The closure is provided with a seal integral with the inner surface of the skirt, spaced from a top wall of the closure, and retained at a lowermost point 10 along the downwardly depending skirt by a bead.